

Listing of ISIR parts

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| Kind of parts | ISIR units | measured units (ISIR) |
|------------------------------------|---------------------|--------------------------|
| steel collar | 2 kg | individual QA adjustment |
| steel bar | 2 kg | individual QA adjustment |
| gray cast iron | 10 | 5 |
| dry powdered metal | 5 per cavity / nest | 1 per cavity / nest |
| sealing / shaft seals | 50 | 10 |
| springs | 0 | 10 |
| die cast metal (aluminium) | 5 per cavity / nest | 1 per cavity / nest |
| machined die cast metal | 2 per cavity / nest | 1 per cavity / nest |
| permanent-mold casting (aluminium) | 5 per cavity / nest | 1 per cavity / nest |
| machined permanent-mold casting | 2 per cavity / nest | 1 per cavity / nest |
| plastic parts | 20 | 5 |
| turned parts | 10 | 5 |
| vanes | 100 | 100 |
| shafts | 10 | 5 |
| stamped parts | 5 per cavity / nest | 2 per cavity / nest |
| name plate | 5 per cavity / nest | 2 per cavity / nest |
| external manufacturing | 10 | 5 |
| fixing part | 50 | 10 |
| ball bearing etc. | 10 | 5 |
| filter | 10 | 5 |
| pivot pins etc. | 50 | 10 |
| circlips and security rings | 50 | 10 |
| bushing / friction bearing | 50 | 10 |
| nuts | 50 | 10 |
| screws | 50 | 10 |
| rubber parts / O-rings | 50 | 10 |